

CLAIMS

1. A shaped sheet provided with a releasable resin layer having a transfer pattern formed of an irregular shape on one side of a substrate sheet to form a resin coating having an irregular shape by casting from a solution of a reactive or thermoplastic resin or a thermally molten composition, wherein a flat portion of the transfer pattern is formed of a fine irregular surface having an arithmetic average roughness R_a of 30.0 to 1.5 μm .
2. A shaped sheet according to Claim 1, wherein the shaped sheet is provided with a fine irregular surface having a maximum height R_y of 100.0 to 10.0 μm by the transfer pattern.
3. A method of producing a shaped sheet provided with a releasable resin layer having a transfer pattern formed of an irregular shape on one side of a substrate sheet to form a resin coating having an irregular shape by casting from a reactive or thermoplastic resin solution or thermally molten composition, the method comprising forming a releasing sheet in which the releasable resin layer of the substrate sheet has a fine irregular surface with an arithmetic average roughness R_a of 2.0 to 0.3 μm and then performing embossing processing so as to form an irregular shape on the releasable resin layer such that a flat portion of the transfer pattern is formed of a fine irregular surface

Sub
B'

having an arithmetic average roughness Ra of 30.0 to 1.5 μ

m.

Asd A'